

Bentonite Clay Gels, Remastered





G-GEL[™] BENTONITE CLAY RHEOLOGY MODIFIERS Gq





Out with the old, in with the new.

Bentonite clay gels, refreshed for the modern formulator

The G-GEL[™] product series are dispersions of organically modified bentonite clay. They are used in cosmetic applications as a primary rheological additive to build thixotropic viscosity and suspension within the oil phase of formulations.

Traditionally used in color cosmetics, they can also be used to stabilize water-in-oil emulsions in both skincare and suncare applications.

• Excellent Suspension

Very effective in formulations where suspending color pigments and UV actives are top priority.

Builds Shear-Thinning, Stable Viscosity Enhances glide and imparts more silkiness during application while increasing viscosity.

Boosts Formulation Heat Stability ŏ

Creates a viscosity profile stable at temperatures up to 70 Celsius! Reduce the need for high melting point waxes and improve sensory at the same time.

Cold Processable

Only mechanical force is necessary to incorporate G-GEL into your formulation.







Universal Versatility

- High level suspension performance in every type of oil - naturals, hydrocarbons, and silicones.
- Increased product flexibility with no restrictions on usage.
- Reduce inventory costs by replacing many gels with one!



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Our latest G-GEL offerings are designed for formulators looking to meet the latest consumer and global supply trends. The G-GEL Eco-HMS is a perfect fit for clean beauty and natural formulations, while the G-GEL Silkane is designed as a silicone replacement for formulations requiring silicone-free claims or simply reducing overall dependence on expensive silicone oils in short supply.



Bentonite clay gels have been around for so long that formulators have simply accepted the functionality issues of traditional gels - poor long term stability, industrial grade quality not meant for cosmetics, and inherent formulation restrictions on the types of oils that can be used.

The G-GEL[™] product series eliminates these old issues and introduces new features tailored for the modern formulator:

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Reliable Stability

- Never need to remix a gel before use.
- Consistent clay levels from one batch to the next for dependable consistency.
 - Excellent performance even after long term storage



Improved **Viscosity Curve**

- Higher zero-shear viscosity for improved suspension.
- Steeper viscosity drop-off at high shear levels, translating to enhanced glide and lubricity during application.

New Tools for New Trends





Applechem's proprietary production method allows for increased exfoliation of organoclay platelet stacks, leading to much improved product performance and stability.

(A) Standard Organoclay Gels

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Traditional gels have poor exfoliation with many organoclay stacks still stuck together, leading to poor stability (oil bleeding over time), reduced efficacy, and inconsistent performance.

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(**B**) **G**-**GEL**[™]

Organoclay gels are fully exfoliated which reduces oil syneresis, creating a much more stable gel with improved efficacy and sensorial properties.





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Suspension Power Demonstration in Water-in-Silicone Foundation



Higher Suspension, Smoother Shear

Both the traditional G-GEL 102V and our new G-GEL Silkane feature stronger zero shear viscosity as well as a more optimal shear curve when compared to the most popular D5-based gel on the market. This translates to higher suspension power as well as more improved sensory during application.

Of special note is the G-GEL Silkane, a gel designed for replacing silicones outperforming the competitor's silicone clay gel in the silicone emulsion. This highlights the power and versatility of our G-GEL technology.



Suspension and Stability at High

Thermal Stability and Versatility

Calculating a formula's Elastic Shear Modulus is an accurate way of demonstrating its suspension efficacy in specific environments. This graph demonstrates that G-GEL formulations retain their suspension stability with minimal variance even at temperatures as high as 50 Celsius.

This heat stability boost is maintained through a wide range of water-in-silicone ratios, which gives formulators a lot of flexibility - use G-GEL with confidence in anything from liquid eyeliner to creamy foundations.

Universal Compatibility in All Oil

One Gel for Everything

From silicones to esters, natural oils to hydrocarbons, G-GEL will provide far better suspension and viscosity performance in all oil mediums versus the leading silicone-based organoclay gels.

This allows for increased formulation and cost flexibility since formulators are no longer restricted to pairing specific oils to the organoclay gel, and vice versa.

This graph compares the zero shear viscosity at 10% usage in a oil-in-water emulsion. Of particular note is the tremendous performance difference between G-GEL and an IDD-based competitor gel in an isododecane dominant O/W emulsion.

Product INCI and Applications

TRADE NAME	INCI	PRIMARY APPLICATION	FEATURES
Gg Eco-HMS	C ₁₃₋₁₅ Alkane (Sugarcane) (and) Quaternium-90 Bentonite (and) Triethyl Citrate	Clean Beauty Color CosmeticsClean Beauty SunscreensClean Emulsions	The Eco-HMS gel is dispersed in sugar- cane-derived hemisqualane. It features an ISO Natural Origin Index Score of 0.998 (99.8%), and was designed for Clean Beauty and natural cosmetic products.
Gg Silkane	C ₁₅₋₁₉ Alkane (and) Quaternium-90 Bentonite (and) Triethyl Citrate	Silicone-free Color CosmeticsNail Products	The Silkane gel was designed for silicone-free and oil-free formulations requiring high-end sensory and stability with less dependence on silicone and silicone elastomers.
Gg 100V	Dimethicone (and) Ethylhexyl Palmitate (and) Quaternium-90 Bentonite (and) Propylene Carbonate	Sensory-focused color cosmetics	The 100V is a dimethicone-based gel that features powerful suspension and thickening efficacy with excellent sensory profile.
Gg G-Gel 102V	Cyclopentasiloxane (and) Ethylhexyl Palmitate (and) Quaternium-90 Bentonite (and) Propylene Carbonate	Silicone-based color cosmeticsWater-in-silicone emulsions	The 102V is the workhorse in the G-Gel portfolio, with excellent performance in all silicone focused color cosmetic and water-in-silicone emulsions.
Gg G-Gel CCT 200	Caprylic/Capric Triglyceride (and) Stearalkonium-90 Bentonite (and) Propylene Carbonate	Natural Cosmetics and Emulsions	The CCT 200 gel is suitable for stabilizing and suspending formulations requiring more natural ingredients.

The Model Foundation

Description	PHASE	INCI NAME (TRADE NAME)	WT%
This quick-drying foundation features an ultra-creamy sensory with excellent	Α	Distilled Water	30.00
coverage and water resistance.		Sodium Chloride	1.00
It is a stable water-in-silicone emulsion system that contains G-GEL for increased		Glycerin	4.00
suspension, stability, and sensorial glide.		Phenoxylethanol (and) Ethylhexyl Glycerin (Euxyl PE 9010)	0.20
The addition of Applecare PDS-300 also ensures a well-dispersed, finer pigment	В	Hemisqualane	3.58
grind that boosts coverage and sensory while reducing the need for pre-treated		Pigment Grade Titanium Dioxide	12.53
pigments.		Yellow Iron Oxide (Non-Surface Treated)	1.97
This formulation was used in all of the		Red Iron Oxide (Non-Surface Treated)	0.34
comparison testing featured in this brochure.		Black Iron Oxide (Non-Surface Treated)	0.18
Specifications		Applecare PDS-300 - Natural Pigment Dispersant	1.20
Žero Shear Viscosity: 186,900 cP	С	G-GEL [™] (All Variants)	15.00
 Passed 4 Week Heat Stability Test (50 Celsius, Oven) 		Polymethylsilsesquioxane (SilForm Flexible Resin, Momentive)	0.65
Passed Freeze-Thaw Stability Test (3		Polydimethylsiloxane (DC 200 Fluid, Dow Corning)	0.15
cycles)		Isododecane (Ritacane ID, Rita)	10.20
	D	Isododecane (Ritacane ID, Rita)	4.00
		PEG-10 Dimethicone (KF-6017, Shin-Etsu)	1.00
		Lauryl PEG-9 Polydimethylsiloxyethyl Dimethicone (KF-6038, Shin-Etsu)	3.00
	E	HDI/Trimethylol Hexyllactone Crosspolymer (and) Silica (врд-500, Ково)	6.50
		Nylon-12 (SP-500, Kobo)	4.50

Need Samples?

We believe sample requests should be provided generously. We understand trying, testing, and evaluating our ingredients and intermediates are all critical to your research, development, and production processes. So go ahead, ask and you shall receive.

Visit Applechem.com or call 862.210.8344 to Order Samples

Processing Method:

- 1. Mix Phase A ingredients until uniform and set aside.
- 2. In main vessel, mix Phase B by dispersion blade at 800 RPM while heating to 85°C for 30 minutes
- Pass Phase B through 3-roll mill twice (first at gap ratio 7:3, then 3:1) З.
- Add Phase C ingredients to Phase B and mix with dispersion blade for 15 minutes at 800 RPM 4.
- 5. In a separate beaker, mix Phase D until uniform
- 6. Once uniform, add Phase D to main phase and continue mixing with dispersion blade for 5 minutes at 800 RPM
- 7. Add Phase A slowly to main phase while mixing, increasing speed as necessary
- 8. Homogenize with Silverson Homogenizer for 5 minutes at 4500 RPM
- 9. Move main phase back to dispersion blade and add Phase E while mixing for 5 minutes at 1000 RPM
- 10. Discharge







Greate Possibilies

G-Gel





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applechem Create Possibilities

Applechem was founded in 2003 by Dr. Samuel Lin in a tiny laboratory within a tech incubation center in northern New Jersey. Yet even after transitioning from a one-man startup to a stable, global supplier, we've never forgotten our roots as a small, spirited business with big ideas.

We recognize that every personal connection should be valued and validated with responsive customer service coupled with strong technical aptitude. Moreover, we promise to continue expanding the range of possibilities in the formulation space, creating functionality where none existed before and putting an improved spin on traditional ingredient technologies.

Get in touch with us.

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