





2 Cranberry Road, Unit A4 Parsippany, NJ 07054 Phone: 862-210-8344 Fax: 862-210-8336 Website: www.applechem.com E-mail: sales@applechem.com

APPLECARE PDS-300 FEATURES AND BENEFITS

Applecare PDS-300 is a COSMOS-approved dispersing system for hydrophilic color pigments, allowing formulators to disperse these pigments into oil at very high-loading concentrations.



40% TiO₂ 60% CCT White Paste Dispersion



75% TiO₂
2.25% Applecare PDS-300
22.75% CCT
Easy Flow
Liquid Dispersion

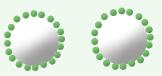
Applecare PDS-300 is engineered to adsorb very quickly to the pigment surface, creating a hydrophobic barrier around the pigment and preventing re-aggregation through steric stabilization.

Uncoated Color Pigments



Uncoated pigments agglomerate together, increasing viscosity while having a negative impact on homogenity and sensory.

Uncoated Color Pigments treated with Applecare PDS-300



Only a small amount of Applecare PDS-300 is required to prevent pigments from re-agglomerating.

- Reduces average particle size, which creates a much finer, more homogenous dispersion
- Lower viscosity by greatly reducing inter-particle attraction through stearic hindrance

Applecare PDS-300 can even boost the dispersing power of pre-treated pigment particles.

Surface Treated TiO, Pigments



Surface treatments help reduce agglommeration, but most surface treatments extend to around 70-80% of the pigment surface, leaving the uncoated areas free to re-agglomerate.

Coated TiO₂ Pigments treated with Applecare PDS-300



Applecare PDS-300 will bond to the uncoated portions of surface-treated pigments, greatly enhancing the effectiveness of the coating.

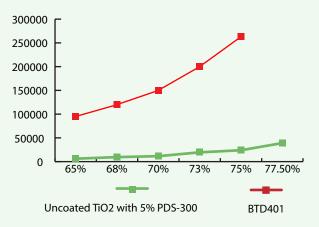
Control Viscosity in Natural Color Cosmetic Formulations

Is your natural foundation too thick? Suffering from clumpy mascara?

Applecare PDS-300 gives rheology control back to formulators, allowing them to reduce viscosity to their desired level by simply adjusting the amount of PDS-300 usage.

Fig. 1 displays the viscosity reducing power of Applecare PDS-300 at high pigment concentrations, even outperforming synthetic ITT surface treaments (BTD-401)!

Fig. 1: Viscosity Reduction Comparison Between Synthetic Coating and Applecare PDS-300



Going Green Without Compromising Functionality

Applecare PDS-300 can create high quality fine dispersions by smoothing out the average particle size as low as 2 microns.

This translates into the following benefits:

- Brighter Color Strength
- Increased Coverage
- Better Transparency and Opacity
- Boost Mattifying Properties
- Increased SPF Values in UV-grade Inorganic Pigments
- Smoother Sensorial Profile

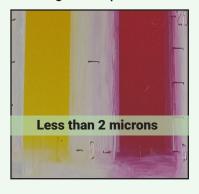
Fig. 2: Hegman Gauge Test Inorganic Dispersion



70-75% White Rutile TiO₂ 3-8% Applecare PDS-300 Wax 2-5% Oil to 100%

60-70% Iron Oxide 3-8% Applecare PDS-300 Oil to 100%

Fig. 3: Hegman Gauge Test Organic Dispersion



55-60% YELLOW 5 AL Lake 3-8% Applecare PDS-300 Oil to 100%

45-55% RED DC 7 Lake 3-8% Applecare PDS-300 Oil to 100%

ADDITIONAL FEATURES AND BENEFITS

Tremendous Versatility

- Compatible with organic, inorganic, and mineral pigments
- Compatible with both natural and non-natural oils - hydrocarbons, esters, it even works with silicone oils below certain thresholds!

Green Chemistry Friendly

- Replace petroleum-sourced synthetic coatings with Applecare PDS-300-treated uncoated pigments to make your products far more ecofriendly. Reduces both carbon footprint (no chemical waste byproducts!) and formulation costs.
- Alternatively, you can significantly increase pretreated pigment performance with PDS-300.
- Shorten overall processing time and lower energy costs.

Formulation Tips

- Recommended Dosage: 3 8% of pigment weight
- Grinding temperature should be above 60C for better bonding of Applecare PDS-300 to pigment surface
- Do not include emulsifiers or polar additives in the oil phase while forming dispersion
- Do not add in the water phase before completing the pigment dispersion into the oil phase

Applications

- Foundation, Lipstick, Lip Gloss, Blush, Congealer, Pencils, Eye Shadow, Mascara
- Air Cushion-type Formulations
- Compact Powders as a liquid binder or part of liquid binders
- Sun Care Products with inorganic UV filters

