



"Your Best Natural Look"

Mousse Mascara (MU-ES 002)

A long lasting, smudge-resistant mascara featuring a gel-like mousse texture with impressively high water resistance. The sensorial profile is light and non-waxy with a more natural feel. This is a non-clumping mascara that boosts length and volume of eyelashes.

Applecare PDS 300 evenly distributes highly- loaded mineral UV filters to provide a smooth sensory with UV-blocking effects. It greatly reduces the tacky after-feel.

Sensogel, a sensorial rheology modifier for emulsion systems that provides a surprisingly non-tacky, "super-fresh" sensory with a quick-absorbing feature. Stable, consistent performance makes it easy to create a range of textures from sprays to butters by simply varying the usage rate.

OleoFLEX are film forming elastomeric texturizers for natural oils. They increase water resistance and lock the UV actives and natural oils onto the skin.

The **OLEOFLEX** unique "flexible" texture makes eye lashes soft and "super flexible", resulting in natural look.

Specifications

- 🍏 50°C oven: 1 month stable
- 🍏 Freeze-Thaw: Passed 3 cycles

PHASE	INCI NAME (TRADE NAME)	USAGE (WT%)
A	Water	32.37
	Disodium EDTA	0.10
	Sensogel 200	3.00
B₁	Black Iron Oxide	10.00
	Yellow Carnauba Wax	0.32
	OleoFlex FG 100	2.53
	Applecare PDS 300	0.48
B₂	OleoFlex FG 100	10.0
	OleoFlex EG 200	10.0
	Polyethylene	2.00
	Ozokerite Wax	3.00
	Isododecane	20.0
	Glycerin Monostearate	2.00
	Ceteareth-20	3.00
	Tocopherol	0.40
C	Preservative	0.80

Processing Method

1. Mix Phase A by a propeller (1000 rpm, 5 minutes) until homogenous.
2. Heat and mix Phase B₁ (except Black Iron Oxide) 80 - 85 Celsius. Then slowly add Black Iron Oxide at 1000~2000 rpm and keep mixing for another 15 minutes on a dispersion blade. Use 3 roll-mills to grind the dispersion twice (gap ratio 7:3 then 3:1).
3. Mix B₂ separately up to 80 - 85 Celsius. Then add Phase B₁ to Phase B₂.
4. Pour Phase B into Phase A while mixing by a propeller at 1500 rpm. Continue mixing for 10 - 15 minutes.
5. Cool down to 50 Celsius. Add Phase C and discharge.

Create Possibilities

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